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MANUAL GROUND & TEST DEVICES

Susol Series

User's Manual



Safety Instructions

- Read this manual carefully before installing, wiring, operating, servicing or inspecting this equipment.
- Keep this manual within easy reach for quick reference.

LSELECTRIC

Contents

1. Important Safety Notes & Warnings	
1.1 Safe Practices	1
1.2 Safety Notations	1
2. Introduction & Safe Practices	
2.1 Scope	3
2.2 Receiving, Handling, and Storage	3
2.2.1 Receiving	4
2.2.2 Handling	5
2.2.3 Storage	5
3. Usage and Operation for Manual G&T DEVICE	
3.1 G&T Device Overview	6
3.1.1 Introduction	6
3.1.2 Terminal Type	6
3.1.3 Representative Drawings and Configurations by Ratings	8
3.1.3.1 G&T device for 4.76/15kV ~3000A	9
3.1.3.2 G&T device for 4.76/15kV 4000A	10
3.1.3.3 G&T device for 27kV	11
3.1.3.4 G&T device for 38kV	12
3.2 Interlock	14
3.3 Grounding	15
3.3.1 Installation for G&T devices in the switchgear breaker compartment ---	15
3.3.2 Circuit Testing	18
3.3.3 Installation for Ground Busbar	20
3.3.3.1 G&T device for 4.76/15kV ~3000A	21
3.3.3.2 G&T device for 4.76/15kV 4000A	25
3.3.3.3 G&T device for 27kV	29
3.3.3.4 G&T device for 38kV	35
3.3.4 Connecting G&T Devices for Grounding	41
3.4 Removing Ground/Withdrawing the Device	42
3.5 Testing	42
3.5.1 Power frequency withstand voltage test	42
3.5.2 Current Path Resistance	43
4. Maintenance	43
■ End of life of product, Methods of disposal	44
■ DISCLAIMER OF WARRANTIES AND LIMITATION OF LIABILITY --	45

1. Important Safety Notes & Warnings

1.1 Safe Practices

It is mandatory that the instructions provided within this booklet be consulted to ensure safe interaction between the device and personnel and/or the facility and its equipment. The user has the responsibility of establishing a safety program that addresses the proper interaction with the equipment. This booklet is not intended to replace a safety program.

Only qualified persons, as defined in the National Electric Safety Code, who are familiar with the installation and maintenance of medium voltage circuits and equipment should be permitted to work with these Ground & Test Devices.

1.2 Safety Notations

Safety notations alert personnel to possible death, injury or property damage situations. The safety notations appear before the step in which the condition applies. The one safety notice and three hazard levels notations are:



DANGER

Indicates a hazardous situation that, if not avoided, will result in death or serious injury.



WARNING

Indicates a hazardous situation that, if not avoided, could result in death or serious injury

1. Important Safety Notes & Warnings



NOTICE

Indicates information considered important, but not hazard-related (e.g., messages relating to property damage).



CAUTION

Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

Personnel installing, operating, or maintaining this equipment must have thorough knowledge of all applicable local, regional, industry, government, and OSHA safety procedures as well as commonly accepted safe working practices. Personnel working in or around this equipment must also exhibit common sense and good judgment regarding the potential hazards for themselves and other personnel in the area. ***These instructions are intended for use by fully qualified personnel and are not a substitute for adequate training, experience and supervision.***

Should clarification or additional information be required, refer the matter to your nearest LS-ELECTRIC Sales office. When communicating with LS-ELECTRIC regarding the product covered by this UCGT Manual, always reference the LS-ELECTRIC assigned order number.

2. Introduction & Safe Practices

2.1 Scope

The purpose of this manual is to provide instructions for unpacking, storage, installation, operation and maintenance for the Manual Ground & Test Devices(hereafter G&T Devices). This manual should be carefully read and used as a guide during installation, commissioning, operation, and maintenance.

The specific ratings of each G&T Devices are listed on the individual nameplates. G&T Devices are safety devices. As such, proper operation is required to satisfy the device's intended purpose. Specific safe operating procedures for the use of the device must be developed by the user to satisfy individual requirements. Additionally, G&T Devices are maximum rated devices. Therefore, they should not under any circumstances be applied outside of their nameplate ratings.

This booklet provides information for the G&T Devices with ratings shown in Table 1. All information in this booklet was current at the time of printing

Property	Rating				
Voltage Class (kV)	4.76 / 15			27	38
Phase Distance (inch)	7 / 10	10	12.6	10	11.81
Continuous Current (A)	1200 / 2000	3000	4000	1200 / 2000 / 2500 / 2750	1200 / 2000 / 3000
Short-time withstand current(kA, rms)	25 / 31.5 / 40 / 50			25 / 31.5 / 40	31.5 / 40
Momentary Current (kA, Peak)	65 / 81.9 / 104 / 130			65 / 81.9 / 104	81.9 / 104
Power frequency withstand voltage(kV)	19 / 36			60	80
Lightning impulse withstand voltage(kV)	60 / 95			125	170

Table 1: Ratings Table

2. Introduction & Safe Practices

CAUTION

Damage from improper handling of the G&T device may reduce the dielectric strength of the device.

2.2 Receiving, Handling, and Storage

G&T Devices are subject to complete factory production tests and inspection prior to packaging and shipment. The shipping package is designed to provide reasonable protection during shipment and to provide convenient handling.

2.2.1 Receiving

Immediately upon receipt of a G&T Devices, examine the cartons to determine if any damage or loss was sustained during transit. If damage or indication of rough handling is evident, file a damage claim at once with the carrier and promptly notify the nearest district office. LS-ELECTRIC is not responsible for damage of goods after delivery to the carrier. Use care in unpacking to avoid damaging any G&T Devices parts.

Unpack the G&T Devices as soon as possible after receipt. If unpacking is delayed, difficulty may be experienced in making a claim for damages not evident upon receipt. Check the contents of each carton against the packing list before discarding any packing material. If any discrepancy is discovered, promptly notify your LS-ELECTRIC sales representative. Information specifying the purchase order number, carton number and part numbers of damaged or missing parts should accompany the claim.

2. Introduction & Safe Practices

2.2.2 Handling

G&T Devices shipping containers are designed to be handled by a fork lift. Lifting equipment may be used to uncrate the device. Lifting provisions are provided, or holes compatible with lifting devices for VCB are available, allowing for assembly and use. Once removed from the shipping container, the G&T Devices may be transported using the lift truck. This is the preferred transport method. Please refer to the illustration in Section '3.1.3 Representative Drawings and Configurations by Ratings' for the lifting bracket or bracket attachment holes of the G&T Device. For further details, refer to the document: LS-ELECTRIC Susol UL VCB Safety instructions (7956 3181 001).

2.2.3 Storage

Store all equipment indoors in a well-ventilated area. For G&T Devices shipped in crates, store G&T Devices upright in their original shipping carton oriented as indicated on the shipping crates. If the G&T Devices are not placed in service for some time, it is advisable to provide adequate means of environmental protection. This may be done by keeping the G&T Devices in its original shipping container and storing in a warm, dry and uncontaminated atmosphere.

The G&T Devices should be stored to minimize condensation. Moisture can cause deterioration of metal parts and high voltage insulation. Cover with heavy wrapping paper or other moisture barrier. Use materials that will not trap moisture inside the unit. Do not cover louvered openings. The storage building should have a well-drained paved floor. The temperature should be above 60°F. The air should be dry (approximately 50% maximum humidity).

Pre-usage inspection and maintenance, if necessary, is recommended due to the intermittent nature of the usage of the device. See Section 4 "Maintenance" of this document for more information.

3. Usage and Operation for Manual G&T DEVICE

3.1 G&T Devices Overview

3.1.1 Introduction

Type Solution Power switchgear assemblies are designed with all the bus work completely insulated for safety. Since the current carrying parts are not readily accessible, the Type UCGT Simple Manual G&T Device is designed for insertion into the breaker compartment to gain access to the primary stationary contacts. It provides a convenient means to:

1. Ground a circuit for maintenance work; (with the ground busbar assembled)
2. Apply potential for cable testing; and, (with the ground busbar disassembled)
3. Access both bus and line circuits for 'phasing out' tests. (with the ground busbar disassembled)

The G&T Device(UCGT) comes with the ground busbar disassembled initially.

3.1.2 Terminal Type

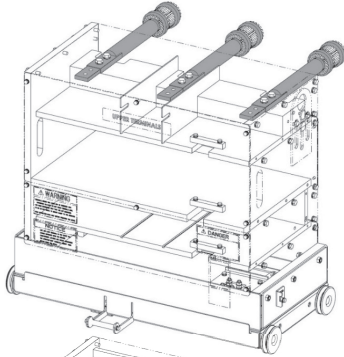
The device consists of a drawout element that can be inserted into a circuit breaker compartment in the same manner as a type Susol UL Circuit Breaker. It includes three or six terminals and ground bus connections. Each terminal is isolated from each other and the bus connection by insulating barriers. The upper and lower terminals are accessible by removing the respective front panel or opening the respective front door. The ground connection is located in the lower section of the device. Solution Power switchgear is a two-high arrangement. In the lower compartment the upper terminals normally connect to the main bus and the lower terminals normally connect to the incoming line or feeders. In an upper compartment, the opposite normally holds true, i.e., the upper terminals connect to the incoming line or feeders and the lower terminals connect to the main bus. This must be verified for each application. Because of this two-high arrangement, the bus and the line positions of the grounding and test device terminals will vary depending upon whether the device is used in an upper or lower compartment.

Therefore, it is most important that the bus or line terminals be correctly identified for each compartment before using this device.

The next page presents three types of terminal models. These consist of models with upper terminals, lower terminals, and models with both upper and lower terminals attached.

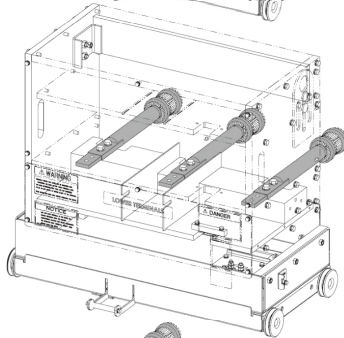
3. Usage and Operation for Manual G&T DEVICE

※ Classification of types based on terminals positioning



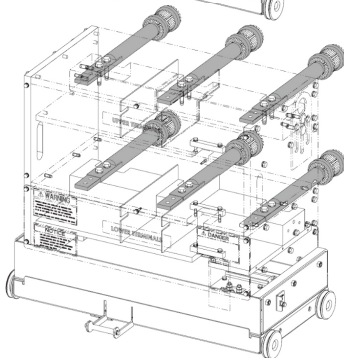
Upper terminals type

The Upper Terminals Type G&T Device is shipped with terminals attached only to the upper part of the device.



Lower terminals type

The Lower Terminals Type G&T Device is shipped with terminals attached only to the lower part of the device.



Upper&Lower terminals type

The Upper&Lower Terminals Type G&T Device is a type where terminals are attached to both the upper and lower parts of the device for shipment.

3. Usage and Operation for Manual G&T DEVICE

3.1.3 Representative Drawings and Configurations by Ratings



Indicates a hazardous situation that, if not avoided, will result in death or serious injury.

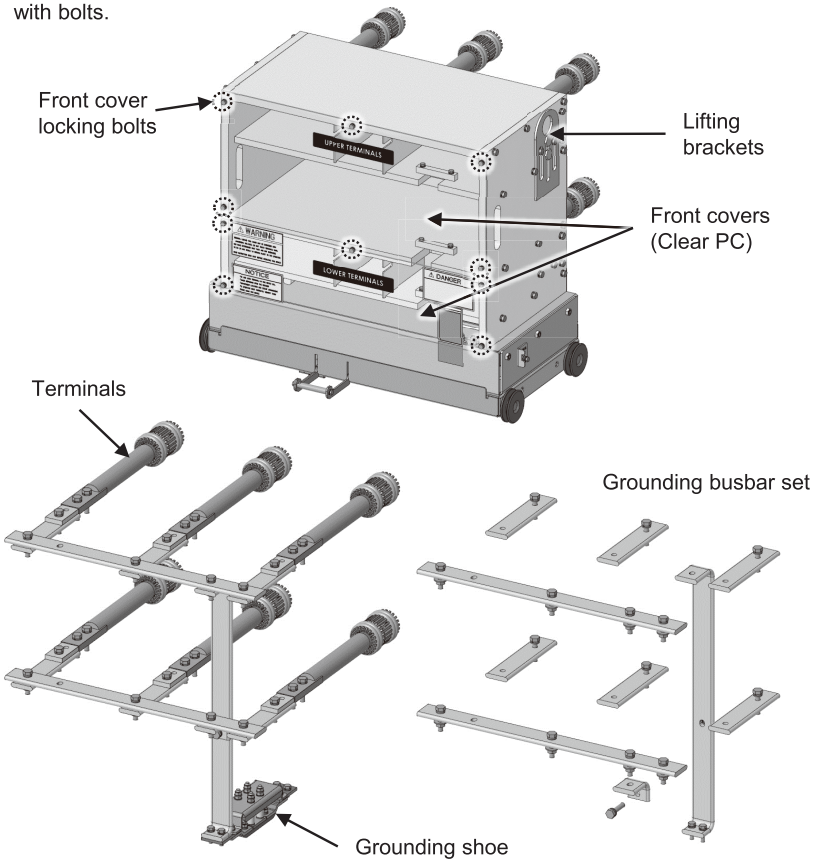
All G&T Devices are shipped with the grounding busbar assembly not installed to prevent accidental grounding of the device in an energized state. If such a situation occurs, it could lead to death or serious injury. For these reasons, it is recommended to disassemble the grounding busbar and store it in its initial state when storing the G&T after use for grounding purposes.

The grounding busbar set (including fastening bolts, nuts, etc.) for grounding is either enclosed with the device or stored in the storage compartment at the bottom of the device. The upcoming representative drawings by ratings will depict the Upper&Lower(Six) terminal type. Note that for Upper or Lower types, the grounding busbar set is provided only in the quantity needed for each type. Therefore, please note that it may differ from the illustration.

3. Usage and Operation for Manual G&T DEVICE

3.1.3.1 G&T device for 4.76/15kV ~3000A

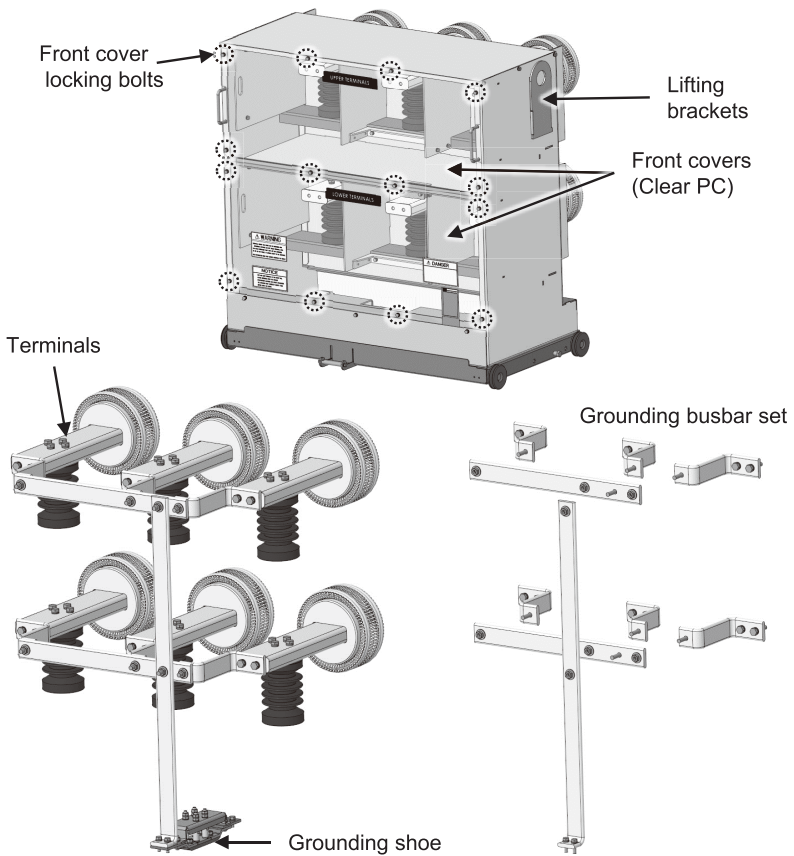
The following illustration depicts a representative form of the model with a rating of 4.76/15kV 3000A or less. Please refer to the assembly configuration of the terminals and busbars. The 4.76/15kV model features front covers made of transparent plates for preventing access to each compartment, securely fastened with bolts.



3. Usage and Operation for Manual G&T DEVICE

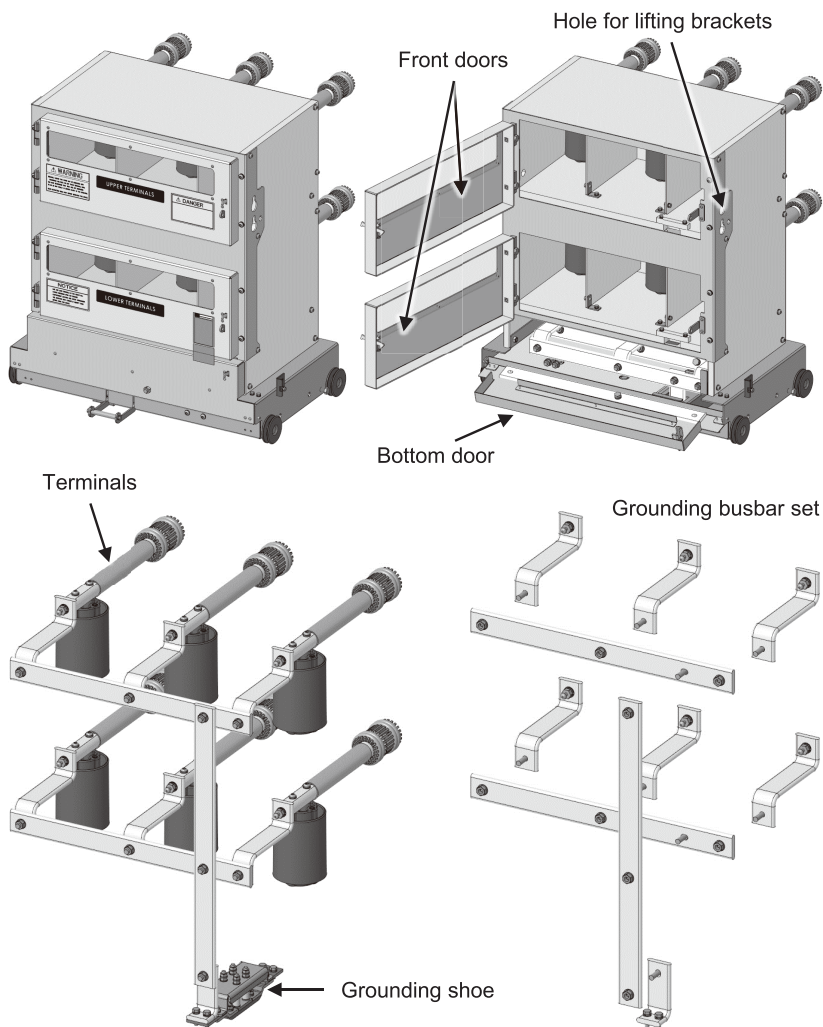
3.1.3.2 G&T device for 4.76/15kV 4000A

The following illustration depicts a representative form of the model rated at 4.76/15kV 4000A. Please refer to the assembly configuration of the terminals and busbars. The 4.76/15kV model features front covers made of transparent plates for preventing access to each compartment, securely fastened with bolts.



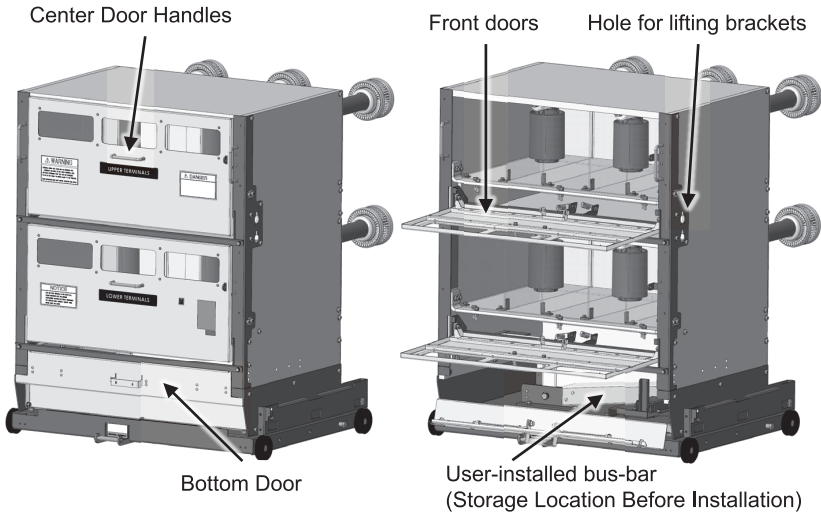
3. Usage and Operation for Manual G&T DEVICE

3.1.3.3 G&T device for 27kV

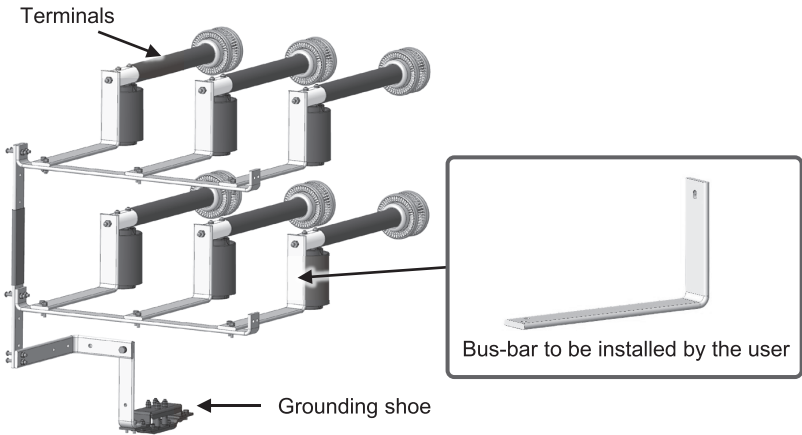


3. Usage and Operation for Manual G&T DEVICE

3.1.3.4 G&T device for 38kV



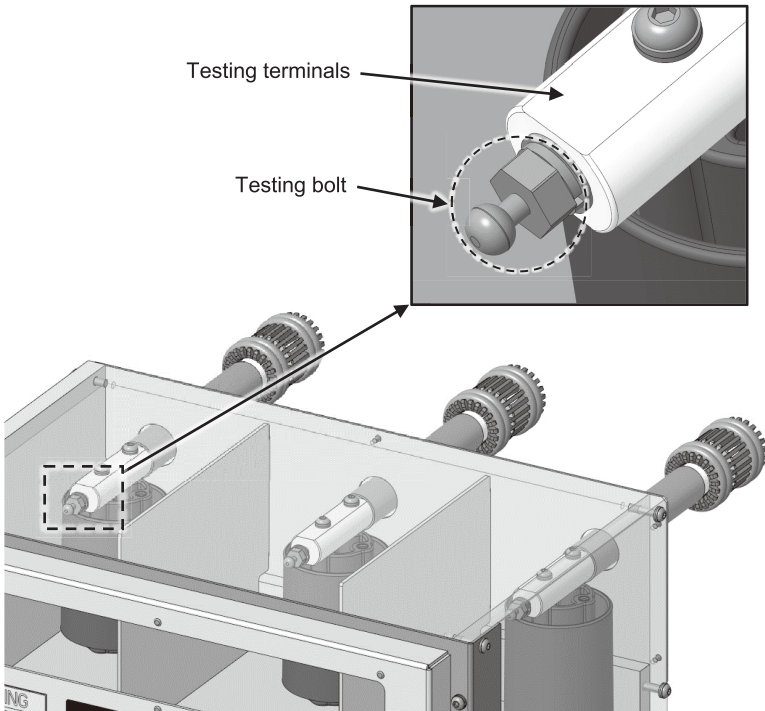
* Grounding Path and Terminal Configuration



3. Usage and Operation for Manual G&T DEVICE

The following illustration depicts a typical configuration of the 27/38kV model. Please refer to the assembly configuration of the terminals and busbars. The 27/38kV model is equipped with front doors for each compartment to prevent access. Additionally, there is a storage compartment at the bottom where the Grounding busbar set can be stored. You can find it by opening the bottom door. All doors operate with a single touch, and the front door includes a lockable padlock bracket for safety.

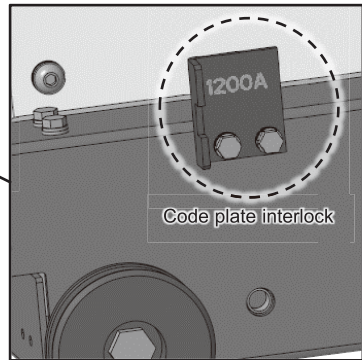
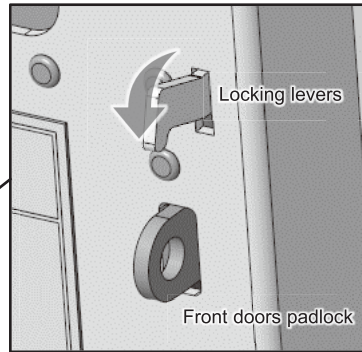
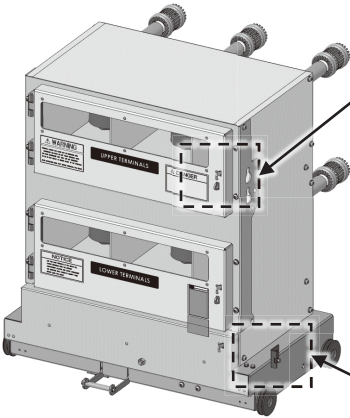
Finally, the 27/38kV model comes with testing bolts attached for testing convenience. Please refer to the illustration below.



3. Usage and Operation for Manual G&T DEVICE

3.2 Interlock

The G&T Device is equipped with a code plate at the bottom right of the device to prevent the mixing of devices that do not match the rated grade. When inserting the G&T Device, ensure that the plate does not catch. If the code plate catches, do not force it in. (For the 4.76/15kV 4000A G&T Device, which is a single model with a phase distance of 12.6 inches, there is no code plate interlock.). Also, please refer to the configuration showing that the 27 kV model is equipped with both a front-doors padlock and locking levers, while the 38 kV model includes only a padlock.



3. Usage and Operation for Manual G&T DEVICE

WARNING

This equipment may contain voltages at a level which may cause death or serious injury. This equipment should only be operated by qualified personnel. Follow usage instructions and safety precautions. Only use this equipment for its nameplate rating.

3.3 Grounding

3.3.1 Installation for G&T devices in the switchgear breaker compartment

Make sure to understand the DANGER, WARNING, and NOTICE messages on the front of the top (or bottom) covers or front door.

DANGER

Indicates a hazardous situation that, if not avoided, will result in death or serious injury.

Because the connection of the conductors in the switchgear can vary, it is very important that the user verify exactly which portion of the circuit is connected to the upper terminals in the circuit breaker cell, and which portion of the circuit is connected to the lower terminals in the circuit breaker cell. ***It is mandatory that the user of the test device review all switchgear drawings, both electrical and physical, to make sure which terminals are connected to the circuit which is to be tested or grounded.***

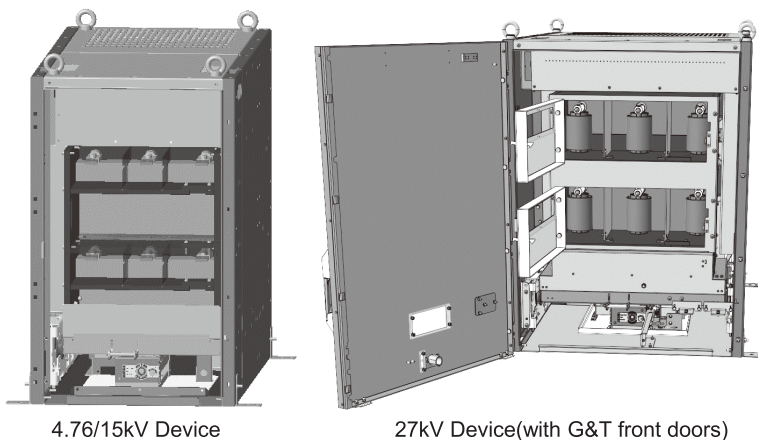
Insert the G&T device rated accordingly into the switchgear breaker compartment after removing the VCB. For further details, refer to the document: LS-ELECTRIC Susol UL VCB Safety instructions (7956 3181 001).

3. Usage and Operation for Manual G&T DEVICE

Insert the test device into the switchgear breaker compartment, rack the G&T device to the disconnected position, using the same procedures as for the circuit breaker.

Next, open the cover or front door of the G&T Device in the area where Circuit Testing will be performed.

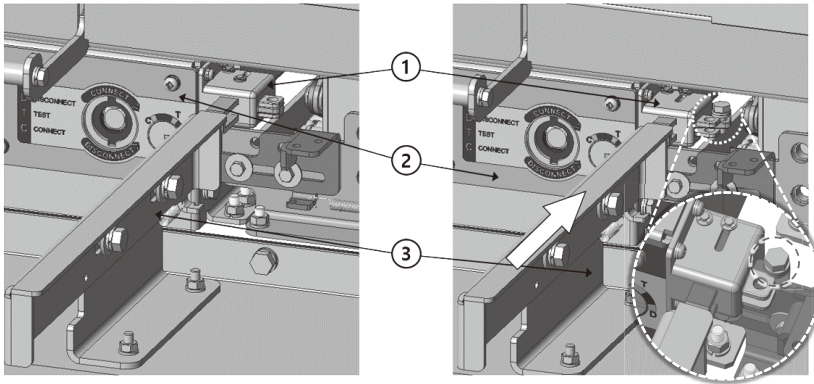
(The illustration below depicts only the six terminals type. When you use it in practice, please open only the necessary covers or doors.)



To conduct Circuit Testing, the rack-in operation of the G&T Device and switchgear must be carried out with the doors open, so move the G&T device to the Connected position according to the following method.

For further details, please refer to the Racking In/Out Operation section of the document: LS-ELECTRIC Susol UL VCB Safety instructions (7956 3181 001).

3. Usage and Operation for Manual G&T DEVICE



① Racking Interlock ② Withdraw Device ③ Push Plate

※ Racking In Operation (Disconnect → Test → Connect) with Door Open

For preventing the unexpected accident, the racking in/out handle cannot be inserted by racking interlock when the compartment door is open. For the racking in operation, the racking interlock should be released first.

- a. Pushing the racking interlock push plate for releasing the interlock.
(Refer to the illustration above.)
- b. Inserting the bolt to the hole. The bolt should be around 1/4 inches.
(Refer to the illustration above.)
- c. After releasing the interlock, and then performing the racking in operation.

3. Usage and Operation for Manual G&T DEVICE

3.3.2 Circuit Testing

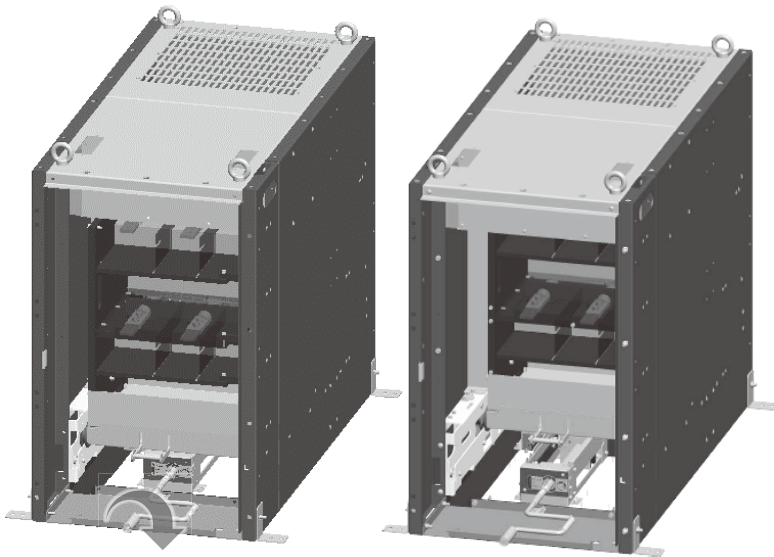
The following steps should be performed only after appropriate safety measures have been taken, including suitable protective clothing, eye protection, dielectric gloves, etc. The terminals should be considered energized until tests confirm that they are not. Test probes for suitable test instruments or voltage indicators may be used to contact the G&T Device terminals, using an appropriate hot stick type (refer to ASTM F711-83 and F855-83) device. The hot stick, test leads, test instrument or voltage indicators must all have voltage ratings compatible with the system voltage involved.

When using any device to indicate the presence of voltage, first test the test instrument or voltage indicator to ensure it works. Then, test the circuit for the presence of voltage. Finally, retest the test instrument or voltage indicator to ensure it still works. If the test instrument or voltage indicator does not function properly both before and after use on the circuit, assume it is giving unreliable results. Obtain reliable test equipment before continuing. When the circuit has been verified to be de-energized, perform the test again to reconfirm the status, and also verify the correct functioning of the test instrument or voltage indicator.

After familiarizing yourself with the instructions above, proceed with the following sequence to confirm the presence of voltage.

3. Usage and Operation for Manual G&T DEVICE

Rack the device to the “Connected” position with the racking tool. The device must be completely in the “Connected” position. Reference the instructions for the relevant switchgear found below: UCGT installation, Operations and Maintenance Manual, Document: LS-ELECTRIC Susol UL VCB Safety instructions(7956 3181 001). (Refer to the illustration below.)



The Handle(or MCRS) is used to move the device between Disconnect, Test, Connect positions

After moving the G&T device to the connected position, test the contacted terminal ends to ensure there is no voltage on the terminal set intended for grounding.

3. Usage and Operation for Manual G&T DEVICE

If it is desired to perform high potential testing, use appropriate test equipment and follow all instruction and safety precautions provided by the manufacturer of the test equipment. The appropriate test leads may be connected to the test terminals, and the external test voltage applied. Once the high potential testing has been completed, ground the test apparatus to remove static charge, and remove the test leads.

If additional testing is not conducted, move the G&T Device from the connected position to the disconnect position. The racking interlock that was released earlier to perform the racking operation with the door open needs to be restored.

Then, remove the testing equipment, or if grounding is desired, refer to the next section on "Installation for Ground Busbar" to install the ground busbar.

3.3.3 Installation for Ground Busbar

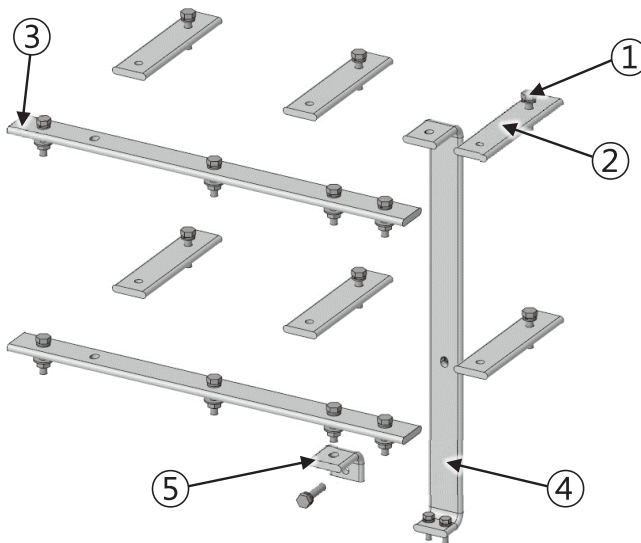
If it has been confirmed that there is no voltage at the previous terminals and the G&T Device has been moved to the disconnect position, the grounding preparation is complete. To use the device for grounding purposes, for the 4.76/15kV Type, you will need to assemble the Ground Busbar Set using the enclosed Ground Busbar set, bolts, nuts, plain washers, and spring washers. For the 27/38kV Type, you can assemble it using the Ground Busbar set stored in the lower compartment, along with bolts, nuts, plain washers, and spring washers. The following section outlines how to assemble the Ground Busbar set according to the rated voltage. Note that only the Upper&Lower Terminals Type is listed as representative, so be aware that the components may differ for Upper Terminals type and Lower Terminals type. Additionally, please be aware that the illustrations of the G&T Device may vary in detailed appearance depending on the phase distance and rating. These illustrations serve as representative depictions based on their respective ratings.

However, the assembly method remains the same. It is important to ensure a sturdy grounding path from the terminal to the ground shoe. Refer to the torque values table on page 41 for the bolt tightening torque.

3. Usage and Operation for Manual G&T DEVICE

3.3.3.1 G&T device for 4.76/15kV ~3000A

Enclosed grounding busbar set accessories



- ① Enclosed M10 Bolt, Plain washer, Nut(15EA)
- ② Extension phase busbar(6EA)
- ③ Horizontal common busbar(2EA)
- ④ Vertical common busbar(1EA)
- ⑤ Extension common busbar(1EA)

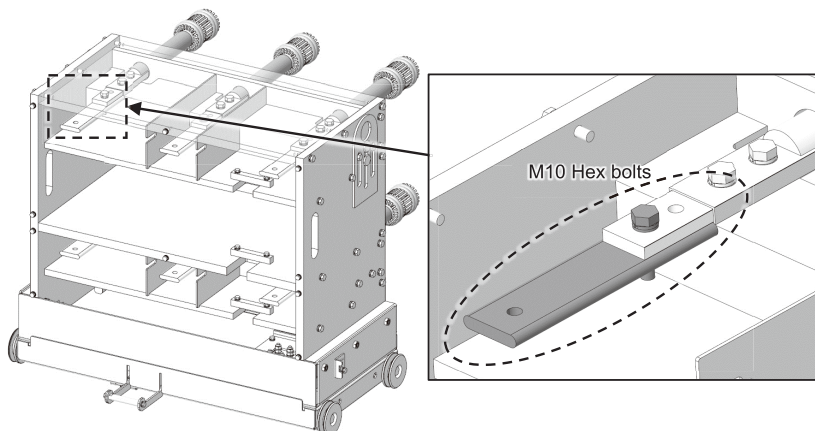
First, verify the enclosed grounding busbar set. The quantity enclosed is listed above for the six-terminals type.

However, for the 3-terminals type, item② consists of 3 units, item③ consists of 1 unit, item⑤ is not included, and item④ may vary in length. Item① contains only the required quantity for fastening.

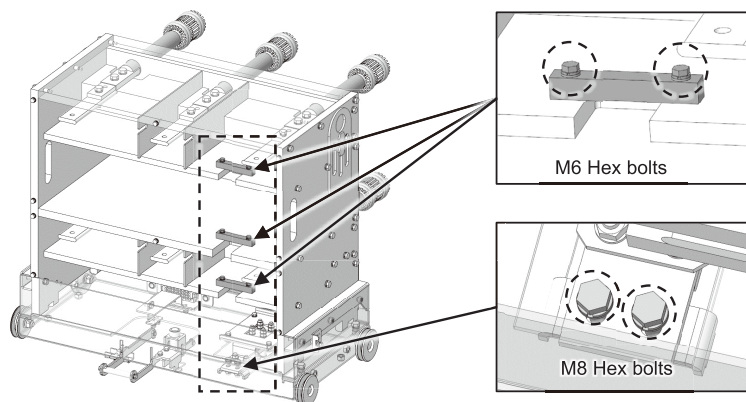
3. Usage and Operation for Manual G&T DEVICE

3.3.3.1 G&T device for 4.76/15kV ~3000A (continued)

- 1) First, temporarily assemble (Do not fully tighten yet) the busbars from item ② onto each terminal using the enclosed M10 bolts, nuts, and washers.



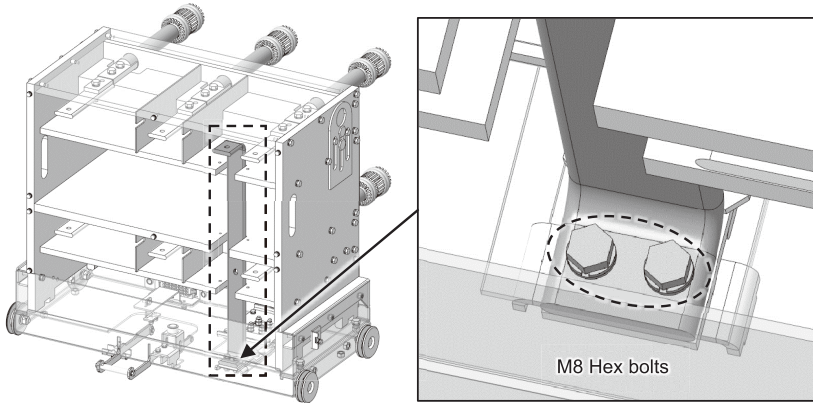
- 2) Disassemble the respective M6 and M8 bolts to assemble busbar item ④.



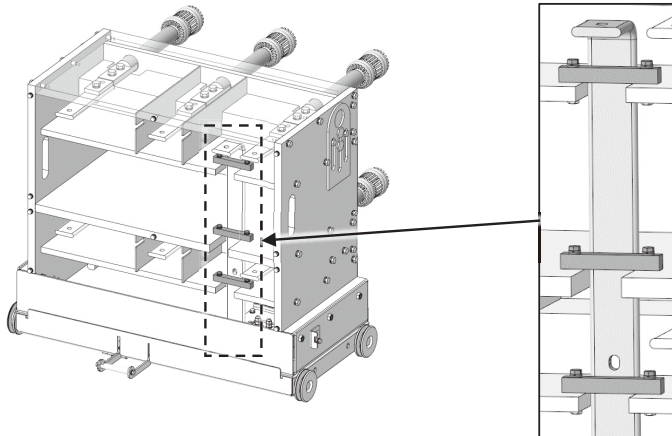
3. Usage and Operation for Manual G&T DEVICE

3.3.3.1 G&T device for 4.76/15kV ~3000A (continued)

- 3) Utilize the previously disassembled M8 bolts from step 2 to temporarily secure the bottom of busbar item④.



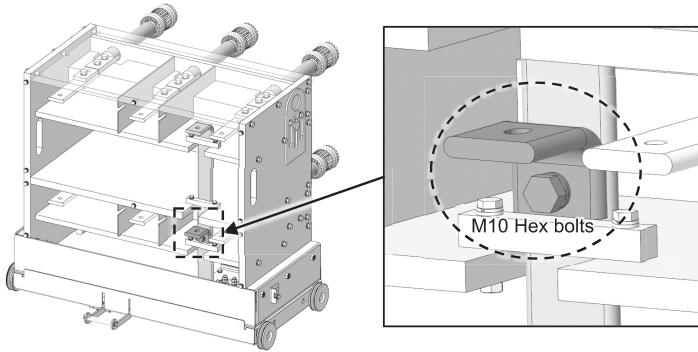
- 4) Temporarily reassemble all bolts disassembled in step 2.



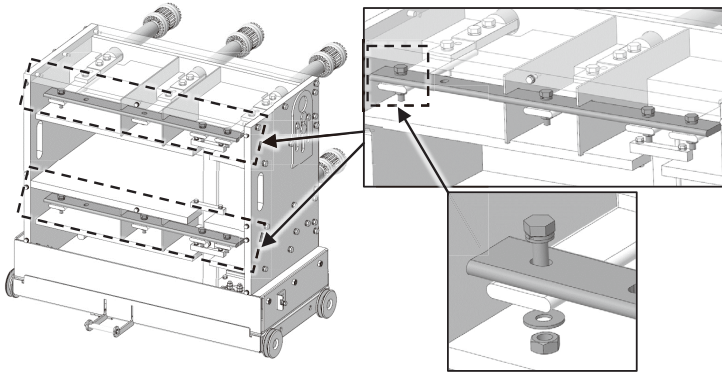
3. Usage and Operation for Manual G&T DEVICE

3.3.3.1 G&T device for 4.76/15kV ~3000A (continued)

5) Temporarily assemble busbar item⑤ onto the middle holes of busbar item④.



6) Temporarily assemble all busbars from item③.



7) Once all busbars are aligned, fully tighten each bolt. (**Warning** : Be sure to fully tighten all bolts to the specified torque. Refer to Table 2 on page 41.)

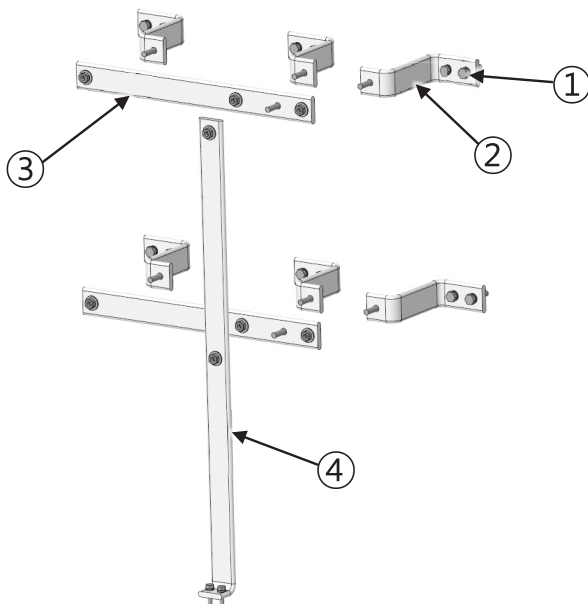
 **WARNING**

Finally, ensure that all bolts are tightened to the specified torque

3. Usage and Operation for Manual G&T DEVICE

3.3.3.2 G&T device for 4.76/15kV 4000A

Enclosed grounding busbar set accessories



- ① Enclosed M10 Bolt, Plain washer, Nut(20EA)
- ② Extension phase busbar(6EA)
- ③ Horizontal common busbar(2EA)
- ④ Vertical common busbar(1EA)

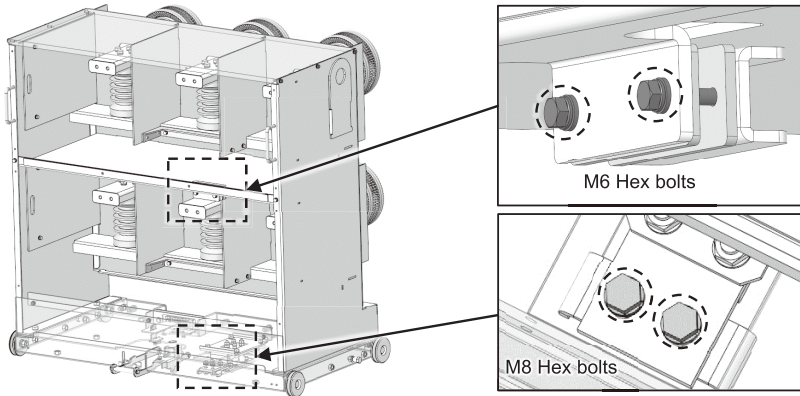
First, verify the enclosed grounding busbar set. For the 6-terminals type, the quantity enclosed is listed above.

However, for the 3-terminals type, there are 3 units of item②, 1 unit of item③, and the length of item④ may vary. Item① contains only the required quantity for fastening.

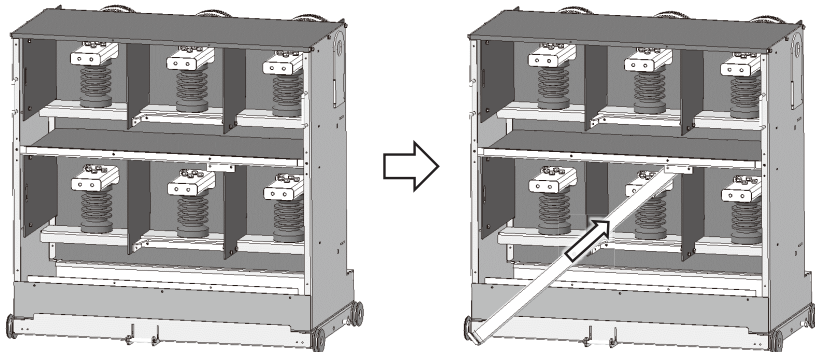
3. Usage and Operation for Manual G&T DEVICE

3.3.3.2 G&T device for 4.76/15kV 4000A (continued)

1) First, Disassemble the respective M6 and M8 bolts to assemble busbar item④.

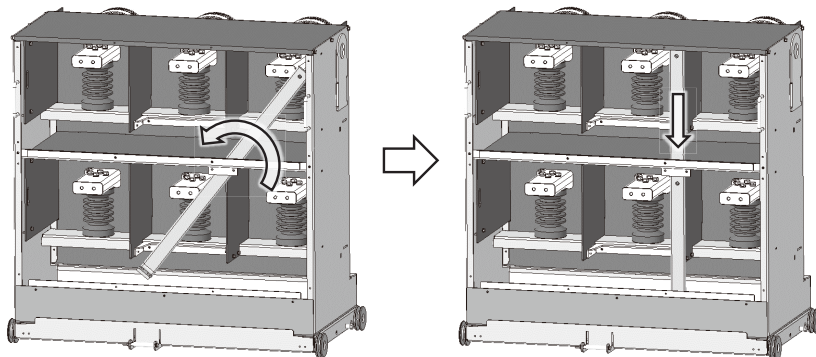


2) Next, insert the busbar as shown in the illustration provided below. This process may be a bit more complex for the 6-terminals type due to limited space constraints. However, for the 3-terminals type, assembly can be done more easily as there is ample space available compared to the 6-terminals type.

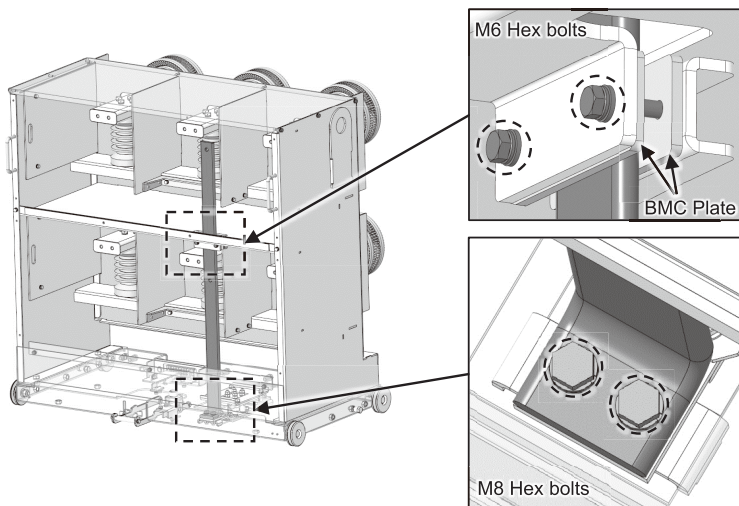


3. Usage and Operation for Manual G&T DEVICE

3.3.3.2 G&T device for 4.76/15kV 4000A (continued)



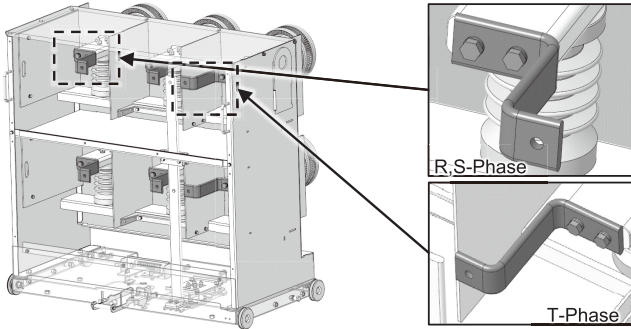
3) Using the M8 bolts disassembled in step 2, temporarily secure the bottom of busbar item④. Also, temporarily fasten all the remaining bolts disassembled in step 2. (Do not fully tighten yet).



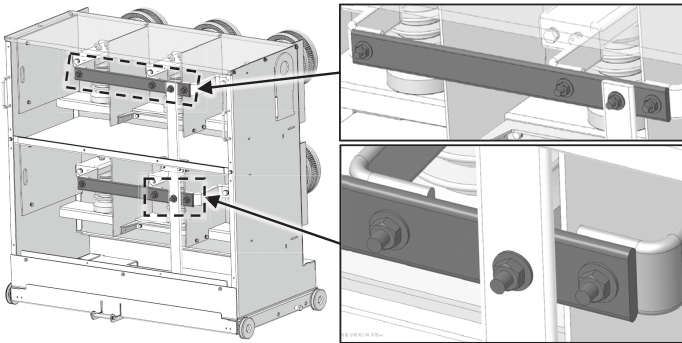
3. Usage and Operation for Manual G&T DEVICE

3.3.3.2 G&T device for 4.76/15kV 4000A (continued)

- 4) temporarily assemble (Do not fully tighten yet) the busbars from item ② onto each terminal using the enclosed M10 bolts, nuts, and washers.



- 5) Temporarily assemble all busbars from item ③.



- 6) Once all busbars are aligned, fully tighten each bolt. (**Warning** : Be sure to fully tighten all bolts to the specified torque. Refer to Table 2 on page 41.)

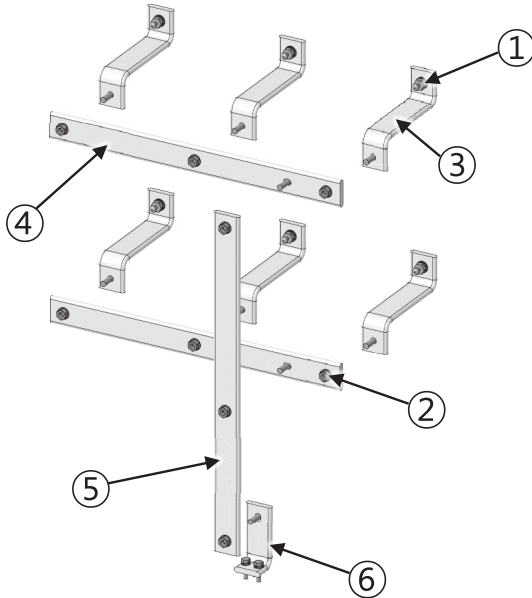
 **WARNING**

Finally, ensure that all bolts are tightened to the specified torque

3. Usage and Operation for Manual G&T DEVICE

3.3.3.3 G&T device for 27kV

Enclosed grounding busbar set accessories



- ① Testing bolt(6EA)
- ② Enclosed M10 Bolt, Plain washer, Nut(8EA+1EA for 25kA 1200/2000A)
- ③ Extension phase busbar(6EA)
- ④ Horizontal common busbar(2EA)
- ⑤ Vertical common busbar(1EA)
- ⑥ Vertical common end-busbar(only 25kA 1200/2000A G&T Device 1EA)

First, verify the enclosed grounding busbar set. For the 6-terminals type, the quantity enclosed is listed above.

However, for the 3-terminals type, there are 3 units of item③, 1 unit of item④, and the length of item⑤ may vary. Item①,② contains only the required quantity for fastening.

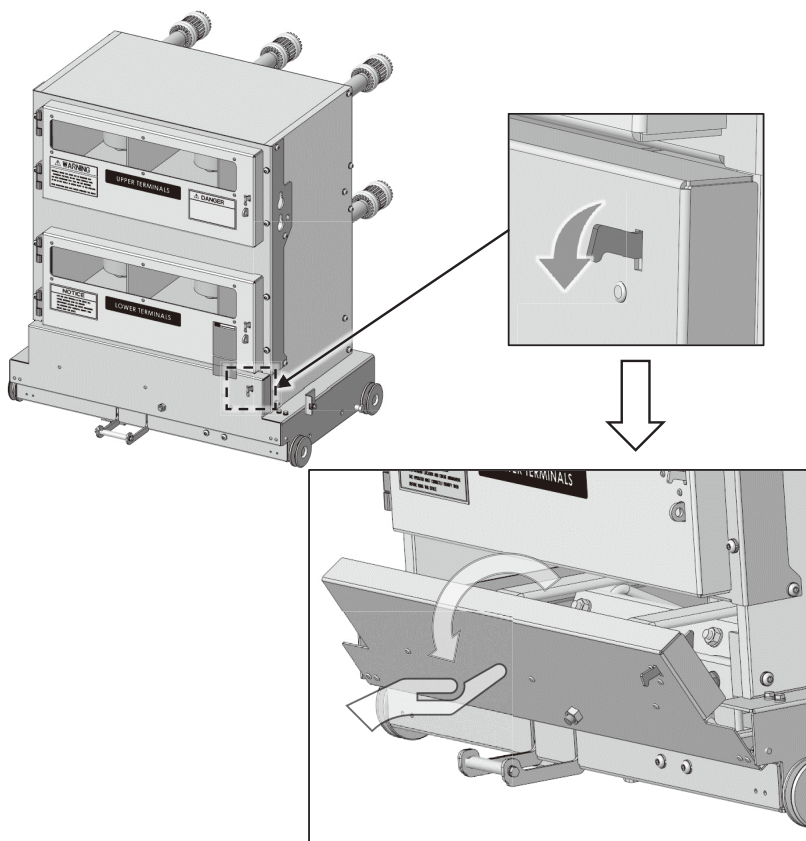
Lastly, please note that item⑥ busbar is applicable only to the 27kV 25kA 1200/2000A G&T Device. This is for assembly convenience.

3. Usage and Operation for Manual G&T DEVICE

3.3.3.3 G&T device for 27kV (continued)

The grounding busbar set for the 27kV type is stored in the lower storage compartment.

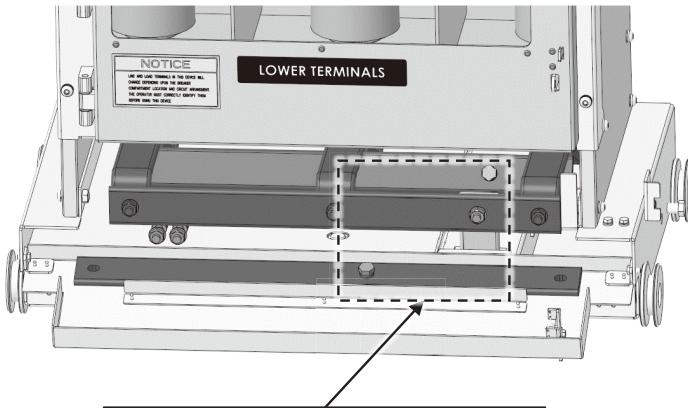
- 1) First, press the open lever of the lower storage compartment door to open it. Be cautious as the door may suddenly open, so support it with the other hand that is not pressing the open lever while opening it slowly.



3. Usage and Operation for Manual G&T DEVICE

3.3.3.3 G&T device for 27kV (continued)

2) Refer to the illustration below to remove the grounding busbar set from the storage compartment. Disassemble the M10 Bolt & Nut (3EA) to retrieve the grounding busbar set from the storage compartment. Keep the removed bolts safely stored for later reassembly of the grounding busbar set into the storage compartment.



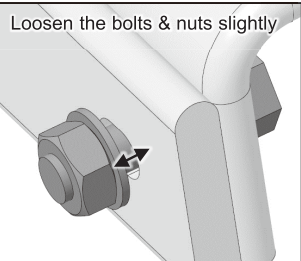
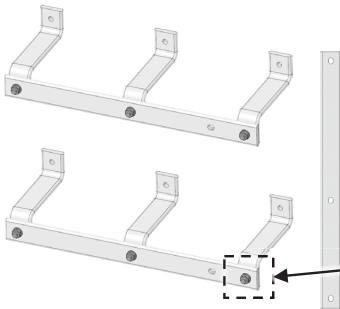
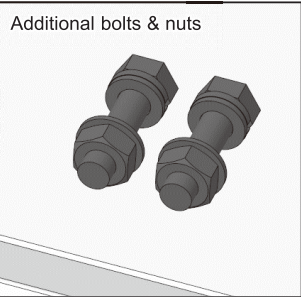
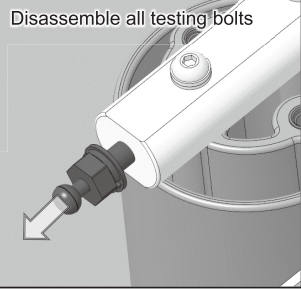
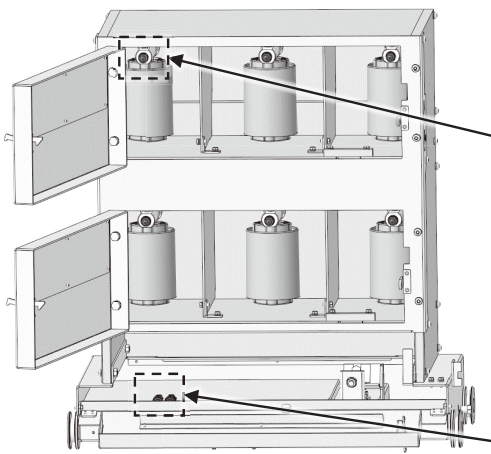
The bolts & nuts that need to be disassembled



3. Usage and Operation for Manual G&T DEVICE

3.3.3.3 G&T device for 27kV (continued)

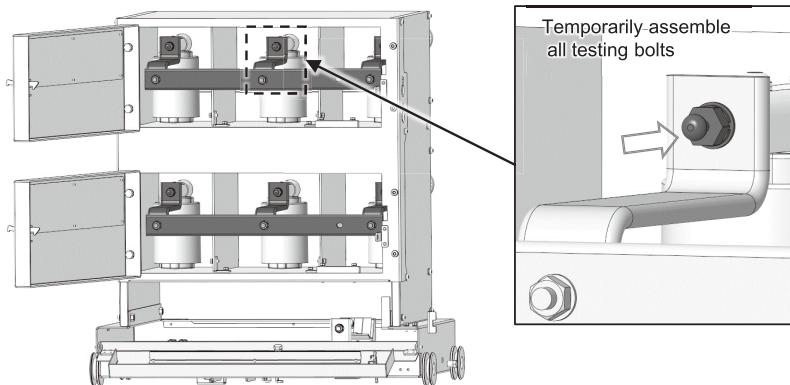
3) Open all front doors and disassemble all Testing bolts attached to the Terminals. These need to be stored securely as they will need to be reattached later. The busbars for items ③ and ④ stored in the storage compartment are pre-assembled. However, as the grounding busbar needs to be aligned during assembly, slightly loosen the pre-assembled M10 bolts & nuts to create a temporary assembly state, ensuring clearance.



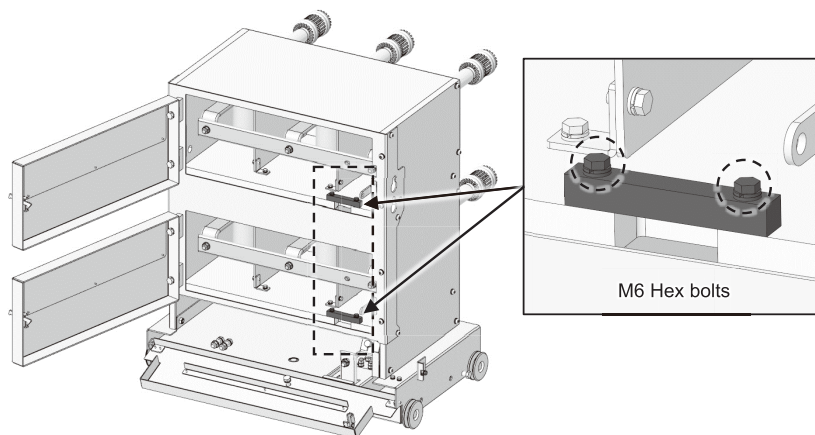
3. Usage and Operation for Manual G&T DEVICE

3.3.3.3 G&T device for 27kV (continued)

- 4) Temporarily assemble the busbars for items ③ and ④ according to the illustration below. Use the testing bolts disassembled previously for assembly.



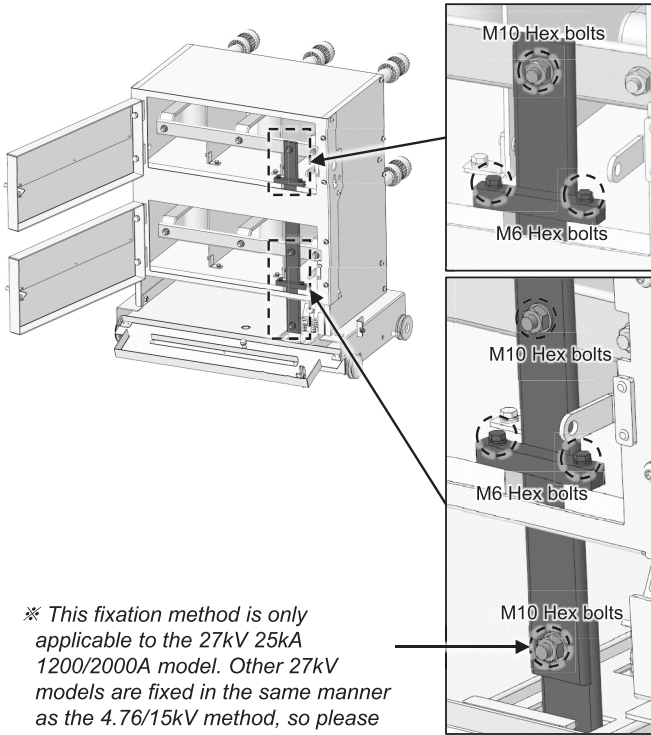
- 5) Next, disassemble the respective M6 bolts to assemble busbar item ⑤.



3. Usage and Operation for Manual G&T DEVICE

3.3.3.3 G&T device for 27kV (continued)

6) Utilize the Additional bolts & nuts (M10, 2EA) shown in step 3, along with the previously disassembled bolts & nuts, to temporarily fasten busbar item⑤. Next, reassemble the M6 bolts disassembled in step 5.



7) Once all busbars are aligned, fully tighten each bolt. (**Warning** : Be sure to fully tighten all bolts to the specified torque. Refer to Table 2 on page 41.)

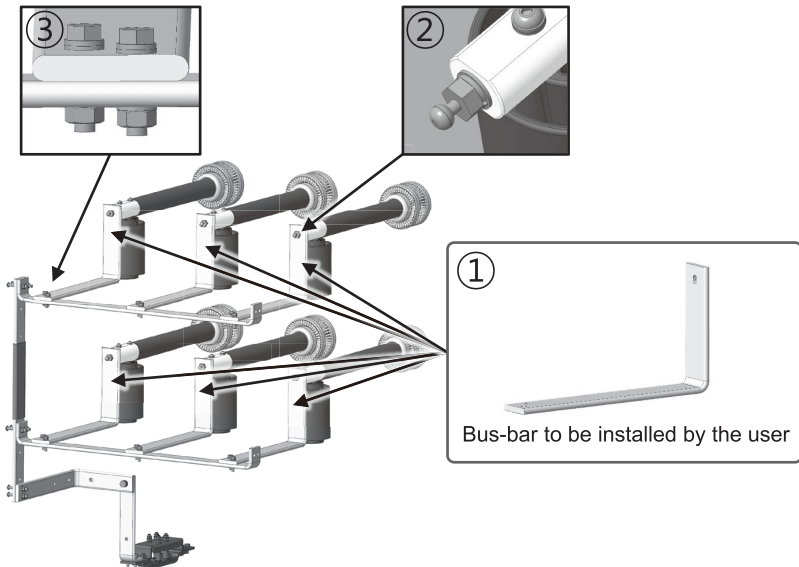
WARNING

Finally, ensure that all bolts are tightened to the specified torque

3. Usage and Operation for Manual G&T DEVICE

3.3.3.4 G&T device for 38kV

Enclosed grounding busbar set accessories



- ① Busbar to be installed by the user (6 EA) --- Stored in the compartment
- ② M10 Testing Hex Bolt, Spring and Plain Washer (6 Sets) --- Pre-assembled
- ③ M8 L35 Hex Bolts(SEMS), Plain Washer and Nut (12 Sets) --- Pre-assembled

First, verify the enclosed grounding busbar set. The quantity enclosed is listed above for the 6-terminals type. However, for the 3-terminals type, item① consists of 3 units, Item② consists of 3 sets, and Item③ consists of 12 sets.

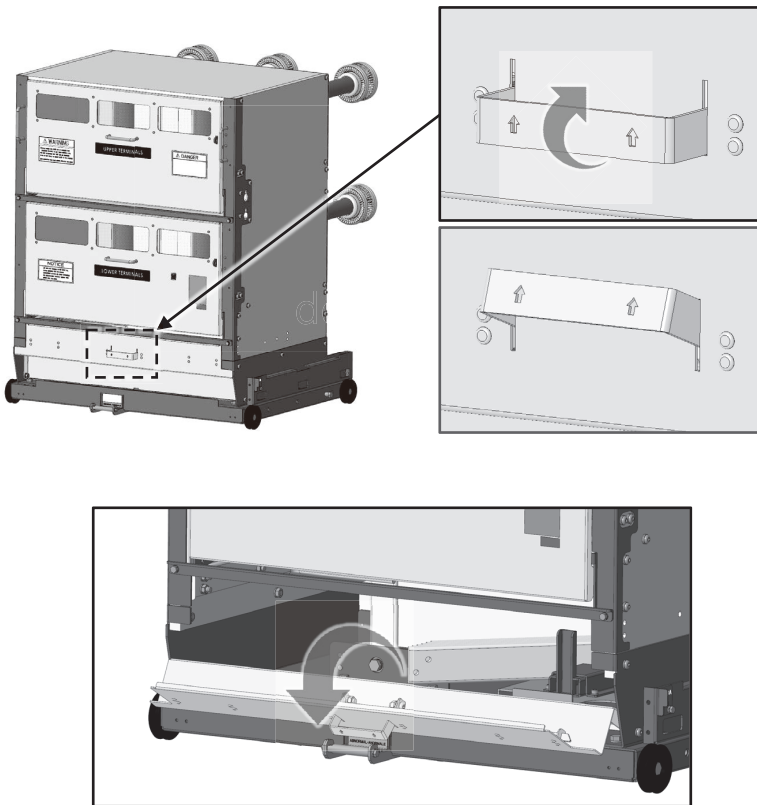
Please note that item①, required for the installation of the grounding busbar, is stored in the lower compartment of the G&T device, while② and ③ are pre-assembled on their respective assembly locations.

3. Usage and Operation for Manual G&T DEVICE

3.3.3.4 G&T device for 38kV (continued)

The grounding busbar set for the 38kV G&T device is stored in the lower compartment.

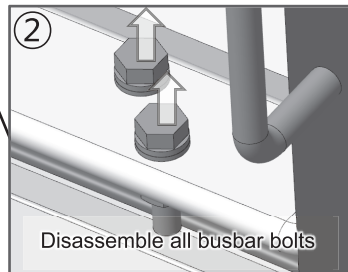
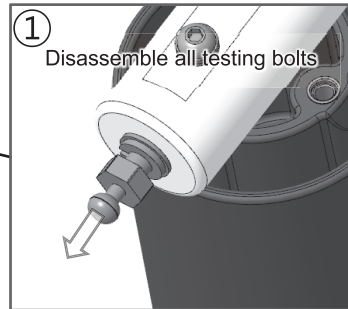
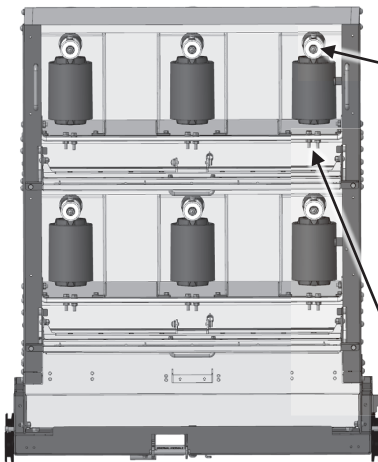
- 1) First, lift the center handle of the lower compartment door upwards in the direction of the arrow. Then, while holding the handle, carefully pull it downwards to open.



3. Usage and Operation for Manual G&T DEVICE

3.3.3.4 G&T device for 38kV (continued)

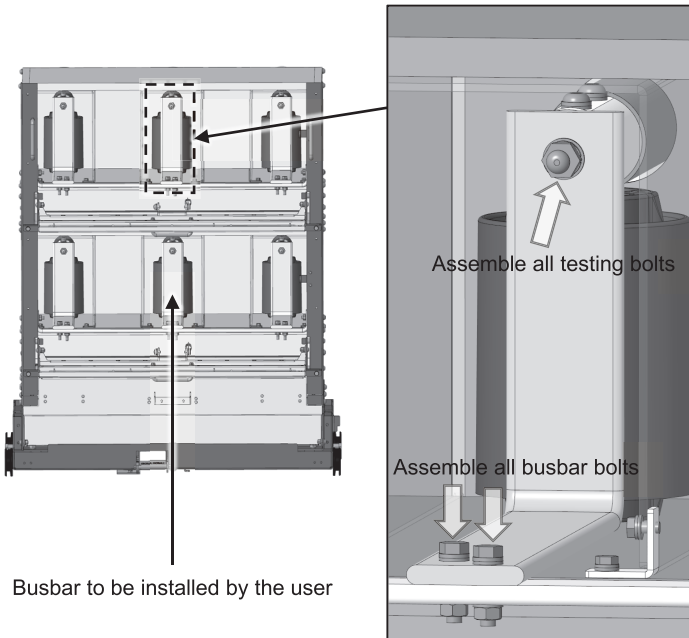
3) Open the front door of the compartment where grounding will be performed, and loosen all the M10-testing bolts(①) attached to the terminal. Also, disassemble all the M8-bolts(②) of the grounding busbar as shown in the illustration below. When disassembling, be sure to remember the order of the bolts, nuts, spring washers, and plain washers. Ensure that the bolts, nuts, spring washers, and plain washers are stored carefully, as they will all be used for reassembly, to avoid any loss.



3. Usage and Operation for Manual G&T DEVICE

3.3.3.4 G&T device for 38kV (continued)

4) Following the illustration below, position the user-installed busbar and reassemble the previously disassembled M10-testing bolts, M8-busbar bolts, spring washers, plain washers, and nuts. At this point, loosely assemble all the bolts first, then tighten them to the specified torque as outlined on page 41.



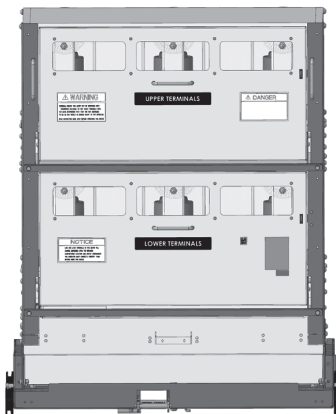
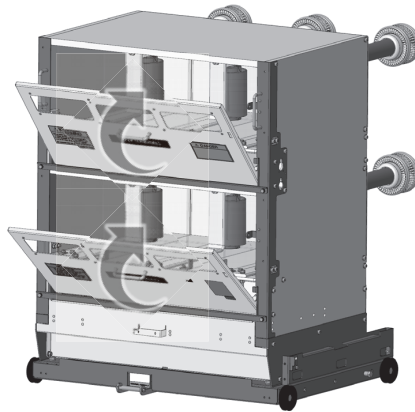
WARNING

Finally, ensure that all bolts are tightened to the specified torque

3. Usage and Operation for Manual G&T DEVICE

3.3.3.4 G&T device for 38kV (continued)

5) Once the installation of the grounding busbar is complete, close all doors of the G&T device. The system is now ready for grounding.



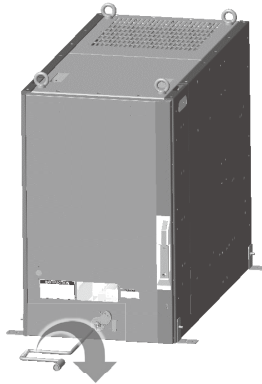
3. Usage and Operation for Manual G&T DEVICE

Torque Size of Bolt	Steel		Brass	
	(kgf-cm)	(lbf-ft)	(kgf-cm)	(lbf-ft)
M3	7.3 (6.2~8.4)	0.53 (0.45~0.61)	4.3 (3.7~4.9)	0.31 (0.27~0.35)
M3.5	11.2 (9.5~12.9)	0.81 (0.69~0.93)	6.6 (5.6~7.6)	0.48 (0.41~0.55)
M4	16.8 (14.2~19.3)	1.22 (1.03~1.40)	9.8 (8.4~11.3)	0.71 (0.61~0.82)
M5	33.0 (28.0~37.0)	2.39 (2.03~2.68)	19.1 (16.2~22.0)	1.38 (1.17~1.60)
M6	56.0 (48.0~65.0)	4.05 (3.47~4.70)	33.0 (28.0~38.0)	2.38 (2.03~2.75)
M8	135 (115~156)	9.76 (8.32~11.30)	89.0 (68.0~91.0)	6.44 (4.92~6.58)
M10	270 (230~310)	19.53 (16.64~22.42)	159 (135~182)	11.5 (9.76~13.16)
M12	470 (410~540)	34.0 (29.66~39.06)	270 (230~310)	19.53 (16.64~22.42)

Table 2: Torque value

3.3.4 Connecting G&T Devices for Grounding

- 1) With the busbars attached, close and secure the circuit breaker compartment door and rack the device into the " Connect " position. The handle(or MCRS) is used to move the device between the Disconnect, Test, Connect positions. At this time, please ensure that all front covers or front doors of the G&T Device are closed.



3. Usage and Operation for Manual G&T DEVICE

2) With the ground busbars installed and the device racked into the 'Connected' position, the terminal set is automatically connected to the ground bus in the circuit breaker compartment.

3.2 Removing Ground/Withdrawing the Device

- 1) Rack the device to the Disconnect position.
- 2) Open the circuit breaker compartment door, disconnect and remove the ground busbar. Disassembly is the reverse of assembly.

3.3 Testing(Reliability Test of G&T Device)

Prior to each use, the following tests should be completed to assure the GROUND & TEST DEVICE is in good condition.

3.3.1 Power frequency withstand voltage test

- 1) Remove the grounding busbar set from all terminals.
- 2) For each terminal complete the following test sequence:
 - a. Connect the high potential lead to one pole .
 - b. Ground the remaining poles and GROUND & TEST DEVICE frame.
 - c. Start machine with output potential at 0 (zero) Vac.
 - d. Confirm the rated voltage on the nameplate of each G&T Device, and then increase the Vac RMS up to 75% of the Power frequency withstand voltage.
(ex : For a rated voltage of 27 kV, increase the potential to 45 kVac RMS.)
 - e. Hold for one minute.
 - f. Decrease potential to 0 (zero) Vac and turn off machine.
- 3) Repeat this testing for the remaining terminals.

A successful withstand indicates satisfactory insulation strength of the primary circuit.

4. Maintenance

3.3.2 Current Path Resistance

- 1) Connect the grounding common busbar and vertical busbars for the terminal set to be used (upper or lower)
- 2) Connect one lead from the test set to the ground bar(or last vertical busbar) on the bottom of the G&T Device.
- 3) Connect the other lead from the test set to the primary contact of the G&T Device terminal to be tested.
- 4) Measure the end-to-end grounding path resistance through the primary disconnect, grounding common busbar and vertical busbars and ground shoes(or last vertical busbars using a digital low resistance ohmmeter (DLRO). The measured resistance should not exceed 150 micro-ohms.

4. Maintenance

After removal from storage the following pre-usage inspection and maintenance should be performed. The contacts should be inspected for wear of the silver or tin plating, and should be lubricated with 'SHC32' grease. The contact surfaces where the cables are mounted and the barrier module should be free from grease or debris. The recommended grease for the wheels and truck is PLG-322 grease. Excess or old grease should be wiped off the wheels and truck of the device if present.



WARNING

Maintenance should only be performed by qualified and knowledgeable personnel

Recommended Renewal and Maintenance Parts: contact your LS-ELECTRIC sales office.

End of life of product, Methods of disposal

End of life of Product

LS-ELECTRIC products are manufactured to meet or exceed the standards of compliance for quality and environmental management systems in accordance with ISO 9001 and ISO 14001. All of these items can be supplied with a certificate of quality. LS-ELECTRIC is committed to complying with all legal and other relevant requirements for environmental protection in accordance with the ISO 14001 standards. The responsibility of the company is to facilitate subsequent recycling or disposal at the end of the product's life. During disposal of the product, it is always necessary to act in accordance with all local and national legal requirements that are in effect at the time of disposal.

Methods of Disposal

Disposal can either be carried out in a manner of ways depending upon material of product. Below is the recommended method of disposal for various raw materials.

LS-ELECTRIC is committed to complying with the relevant legal and other requirements for environmental protection according to the ISO 14001 standard.

The duty of the company is to facilitate subsequent recycling or disposal at the end of product life. During disposal of the product, it is always necessary to act in accordance with local legal requirements in force.

RAW MATERIAL	RECOMMENDED METHOD OF DISPOSAL
Metal material (Fe, Cu, Ag, Zn, etc.)	Separation and recycling
PC	Disposal
BMC	Disposal
Rubber	Disposal
Packing material	Recycling disposal

DISCLAIMER OF WARRANTIES AND LIMITATION OF LIABILITY

DISCLAIMER OF WARRANTIES AND LIMITATION OF LIABILITY

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Model Name		Buying Date	
Serial No.		Warranty Period	1 years
Customer Information	Name		
	Address		
	Tel.		
Sales Office (Distributor)	Name		
	Address		
	Tel.		

- Product quality is strictly controlled and inspected.
- If the defective part is identified to have been properly used under the guarantee term, it will be repaired at our expense.
- The problems occur out of warranty term will be repaired at your expense.
- When applying for repair, please present this warranty.

■ **In-Warranty Repair – Under Guarantee Term**

■ **Out-of-Warranty Repair**

The guarantee will not be applied to any of the below listed conditions even if the term of guarantee is still valid,

- Defect caused by misuse or improper maintenance of customer
- Defect caused by improper repair or modification by unauthorized distributors or service center
- Damage caused by natural phenomenon such as earthquake, fire, flooding and lightning
- Claim guarantee without presented warranty form.

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